

1. Product Name

Acrymax AF-315 Fibrated
Elastomeric Flashing Compound

2. Manufacturer

Acrymax Technologies Inc.
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3. Product Description

Basic Use

A unique thixotropic trowellable or brushable waterborne fibrated acrylic compound exhibiting excellent adhesion. It dries to form a flexible and waterproof membrane ideal for flashing, seaming and filling cracks. Useful to fill “fishmouths” where fabric reinforcement is used.

Features

- Excellent adhesion
- UV Resistant
- Easily applied
- Flexible when cured
- High strength

Sizes

Container sizes are typically 1 and 5 gallon pails.

Colors

AF-315 is available in standard concrete gray color. White also available by special order.

Limitations

Comply with manufacturer’s recommendations. Adequate and thorough surface preparation is required.. Do not apply when rain, fog, or freezing temperatures are possible within 24 hours after application or when temperature

can fall below the dew point before material can dry.. AF-315 should only be applied to sound and properly prepared surfaces.

4. Technical Data

Solids by weight 57% +/- 2%
Density lbs.gal. 9.65 +/- .2

5. Installation

Preparation: All surfaces must be clean and free of dirt, dust, oil, and other contaminants that can interfere with adhesion.

Application: Apply AF-315 with a brush, putty knife, or trowel. Do not apply more than 1/4” thick. When applying multiple layers, ensure that the previous layer is fully cured. Top coating with Acrymax elastomeric coatings can be done once the AF-315 is thoroughly dry.

Coverage: Acrymax AF-315 will yield approximately 13 square feet at 1/8” thickness or 6.5 square feet at 1/4” thickness. Material coverage and thickness requirements will vary depending on use.

Drying Time: Drying time depends on thickness of applied coating as well as on temperature, direct sunlight, air movement, relative humidity, dew point, etc. and can vary considerably. Allow minimum of 2 hours between coats. Do not apply at temperatures below 45^oF or when rain, fog, or freezing temperatures are possible within 24 hours after application. It is the responsibility of the applicator or foreman on the job to determine if present and forecast weather conditions are acceptable for application of waterborne coatings.

Clean-up: Clean up with soap and water before coating dries. Waterborne coatings will not redissolve after drying, so pumps and other application equipment must be cleaned immediately following use and before coating dries.

6. Availability and Cost

Acrymax coatings are available direct from Acrymax and through select distributors throughout the United States. Cost information may be obtained from the manufacturer at the number listed in section 2.

7. Warranty

Limited Material Warranty: Since Acrymax does not control the application of its products, or the condition of the surfaces to which they are applied; Acrymax’s liability will under no circumstances exceed replacement of the product proven defective. Acrymax limited material warranty is available when all materials are used in strict accordance with all of Acrymax’s requirements and recommendations. Acrymax’s sole responsibility under this limited material warranty is for defective material and Acrymax’s only obligation shall be to either replace or refund the purchase price of the materials or part thereof proven to be defective. No statement by anyone may supersede this limited material warranty, except when done in writing by Acrymax’s Technical Service Office in Media, PA.

8. Maintenance

Periodic inspections are advised for all projects. An occasional cleaning and/or recoating of surfaces may be required depending on environmental

conditions to which material is exposed. Repair as necessary.

9. Technical Services

Factory service personnel offer design assistance and technical support. For technical assistance, contact Acrymax.

10. Disclaimer

The technical data and suggestions for use contained in this document and Acrymax published product information are believed to be true and accurate as of the date of issuance. The statements contained in these product information publications do not constitute a warranty, expressed or implied, as to the performance of these products. All technical information is subject to change without notice.

Publication: AF-315 Product Data

Date: 06-01-08

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Read and comply with Material Safety Data Sheet